

**Lewatit® MonoPlus MP 500 OH** is a strongly basic, macroporous anion exchange resin (type I) with beads of uniform size (monodisperse) based on a styrene-divinylbenzene copolymer, in highly regenerated form (min. 80% OH), designed for all polishing applications.

The monodisperse beads have high chemical and osmotic stability. The extremely high monodispersity (uniformity coefficient: max. 1.1) and very low fines content of max. 0.1 % (< 0.315 mm) result in particularly low pressure losses compared with standard resins. **Lewatit® MonoPlus MP 500 OH** stands for effective adsorption and desorption of naturally occurring organic substances.

**Lewatit® MonoPlus MP 500 OH** is especially suitable for:

- » polishing using the Lewatit® Multistep System or a conventional mixed bed arrangement in combination with **Lewatit® MonoPlus SP 112 H** or **Lewatit® MonoPlus S 100 H**
- » condensate polishing in combination with **Lewatit® MonoPlus SP 112 H** or **Lewatit® MonoPlus S 200 KR**
- » demineralization of water for industrial steam generation operated with co-current or modern counter-current systems like e.g. Lewatit® WS System, Lewatit® Liftbed System or Lewatit® Rinsebed System

**Lewatit® MonoPlus MP 500 OH** adds special features to the resin bed:

- » high flow rates during regeneration and loading
- » good utilization of the total capacity
- » low rinse water requirement
- » homogeneous throughput of regenerants, water and solutions, resulting in a homogeneous operating zone
- » virtually linear pressure drop gradient across the entire bed depth, allowing operation with higher bed depths
- » good separation of the components in mixed bed applications

The special properties of this product can only be fully utilized if the technology and process used correspond to the current state-of-the-art. Further advice in this matter can be obtained from Lanxess, Business Unit Ion Exchange Resins.

## General Description

Ionic form as shipped	OH <sup>-</sup>
Functional group	quaternary amine, type I
Matrix	crosslinked polystyrene
Structure	macroporous
Appearance	beige, opaque

## Physical and Chemical Properties

		metric units	
Uniformity Coefficient*		max.	1.1
Mean bead size*		mm	0.65 (+/- 0.05)
Share of beads in the range*	Mean bead size +/- 0.06 mm	vol. %	> 90
Bulk density	(+/- 5 %)	g/l	650
Density		approx. g/ml	1.06
Water retention		wt. %	70 - 75
Total capacity*		min. eq/l	0.9
Volume change	OH <sup>-</sup> --> Cl <sup>-</sup>	max. vol. %	-20
Stability	at pH-range		0 - 14
Storability	of the product	max. months	12
Storability	temperature range	°C	-20 - 40
Ionic conversion	OH <sup>-</sup>	min. mol %	80

\* Specification values subjected to continuous monitoring.

### Recommended Operating Conditions\*

		metric units	
Operating temperature		max. °C	70
Operating pH-range			0 - 12
Bed depth		min. mm	800
Specific pressure drop	(15 °C)	approx. kPa*h/m <sup>2</sup>	1.0
Pressure drop		max. kPa	300
Linear velocity	operation	max. m/h	100***
Linear velocity	backwash (20 °C)	approx. m/h	5
Bed expansion	(20 °C, per m/h)	approx. vol. %	18
Mixed bed operation			
Bed depth		min. mm	600
Regenerant	type		NaOH
Regenerant	level	approx. g/l	100
Regenerant	concentration	approx. wt. %	5 - 10
Rinse water requirement	slow / fast	approx. BV	2 / 5

\* The recommended operating conditions refer to the use of the product under normal operating conditions. It is based on tests in pilot plants and data obtained from industrial applications. However, additional data are needed to calculate the resin volumes required for ion exchange units. These data are to be found in our Technical Information Sheets.

\*\*\* 100m/h for polishing

## Additional Information & Regulations

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### **Safety precautions**

Strong oxidants, e.g. nitric acid, can cause violent reactions if they come into contact with ion exchange resins.

### **Toxicity**

The safety data sheet must be observed. It contains additional data on product description, transport, storage, handling, safety and ecology.

### **Disposal**

In the European Community ion exchange resins have to be disposed, according to the European waste nomenclature which can be accessed on the internet-site of the European Union.

### **Storage**

It is recommended to store ion exchange resins at temperatures above the freezing point of water under roof in dry conditions without exposure to direct sunlight. If resin should become frozen, it should not be mechanically handled and left to thaw out gradually at ambient temperature. It must be completely thawed before handling or use. No attempt should be made to accelerate the thawing process.

This information and our technical advice – whether verbal, in writing or by way of trials – are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. Our advice does not release you from the obligation to check its validity and to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and, therefore, entirely your own responsibility. Our products are sold in accordance with the current version of our General Conditions of Sale and Delivery.

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This document contains important information and must be read in its entirety.

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